

012767



Dart Aerospace Ltd.  
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Canada

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**D3393-041**  
**Job Sheet 199399**



Part No: D3393-041

Job Qty: 2 pcs

Part Name: Battery Lock



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/21/19

Job Tracking No:

Due Date: 11/12/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG D3393 REV A IPP Rev:A New Issue 05-11-22 JLM

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation                     | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier            |  | Lead Time          | Sign-off    |
|-------|-------------------------------|-------|------------|----------|-----------|---------|--------------------------------|--|--------------------|-------------|
|       |                               |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier          |  |                    |             |
| 100   | Small Fab - 1                 | 2 pcs | 11/12/19   |          | 0.00      | 0.57    | Small Fab - 1                  |  |                    | NOV 05 2019 |
|       |                               |       |            |          |           |         | Small Fab - 2                  |  |                    |             |
|       |                               |       |            |          |           |         | Small Fab - 3                  |  |                    |             |
|       |                               |       |            |          |           |         | Small Fab - 4                  |  |                    |             |
|       |                               |       |            |          |           |         | Small Fab - 5                  |  |                    |             |
|       |                               |       |            |          |           |         | Small Fab - 6                  |  |                    |             |
|       |                               |       |            |          |           |         | Small Fab - 7                  |  |                    |             |
|       |                               |       |            |          |           |         | Small Fab - 8                  |  |                    |             |
| 110   | Large Fab - Welded Assy-2-B4B | 2 pcs | 11/12/19   |          | 0.00      | 0.21    | Large Fab - 1 - B4B            |  | B2                 |             |
|       |                               |       |            |          |           |         | Large Fab - 10 - B4B           |  |                    |             |
|       |                               |       |            |          |           |         | Large Fab - 2 - B4B            |  |                    |             |
|       |                               |       |            |          |           |         | Large Fab - 3 - B4B            |  |                    |             |
|       |                               |       |            |          |           |         | Large Fab - 4 - B4B            |  |                    |             |
|       |                               |       |            |          |           |         | Large Fab - 5 - B4B            |  |                    |             |
|       |                               |       |            |          |           |         | Large Fab - 6 - B4B            |  |                    |             |
|       |                               |       |            |          |           |         | Large Fab - 7 - B4B            |  |                    |             |
|       |                               |       |            |          |           |         | Large Fab - 8 - B4B            |  |                    |             |
|       |                               |       |            |          |           |         | Large Fab - 9 - B4B            |  |                    |             |
|       |                               |       |            |          |           |         | Large Fab - 11 - B4B (Various) |  |                    |             |
|       |                               |       |            |          |           |         | QC 9 - 10                      |  |                    |             |
|       |                               |       |            |          |           |         | QC 9 - 18                      |  |                    |             |
|       |                               |       |            |          |           |         | QC 9 - 24                      |  |                    |             |
|       |                               |       |            |          |           |         | QC 9 - 43                      |  |                    |             |
|       |                               |       |            |          |           |         | QC 9 - 50                      |  |                    |             |
| 130   | Small Fab - 2 - B4B           | 2 pcs | 11/12/19   |          | 0.00      | 0.57    | Small Fab - 1 - B4B            |  | DAS 58 NOV 05 2019 | B2          |
|       |                               |       |            |          |           |         | Small Fab - 2 - B4B            |  |                    |             |
|       |                               |       |            |          |           |         | Small Fab - 3 - B4B            |  |                    |             |
|       |                               |       |            |          |           |         | Small Fab - 4 - B4B            |  |                    |             |
|       |                               |       |            |          |           |         | Small Fab - 5 - B4B            |  |                    |             |

ART SPACE

No: S229386

3 -- 041

9399

Batch: S229386

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkebury, ON K64 1K7

CANADA

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Various STC's

Date: 11/05/19



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Container No: S229386



Part: D3393-041

Job No: 199399

Serial No/Batch: S229386

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/05/19

|                                 |          |          |           |                        |  |
|---------------------------------|----------|----------|-----------|------------------------|--|
| 140 QC 5                        | 2<br>pcs | 11/12/19 | 0.00 0.00 | Small Fab - 6 - B4B    |  |
|                                 |          |          |           | Small Fab - 7 - B4B    |  |
|                                 |          |          |           | Small Fab - 8 - B4B    |  |
|                                 |          |          |           | QC 5 - 10              |  |
|                                 |          |          |           | QC 5 - 12              |  |
|                                 |          |          |           | QC 5 - 17              |  |
|                                 |          |          |           | QC 5 - 18              |  |
|                                 |          |          |           | QC 5 - 19              |  |
|                                 |          |          |           | QC 5 - 22              |  |
|                                 |          |          |           | QC 5 - 24              |  |
|                                 |          |          |           | QC 5 - 3               |  |
|                                 |          |          |           | QC 5 - 43              |  |
|                                 |          |          |           | QC 5 - 49              |  |
|                                 |          |          |           | QC 5 - 51              |  |
|                                 |          |          |           | QC 5 - 58              |  |
|                                 |          |          |           | QC 5 - 68              |  |
|                                 |          |          |           | QC 5 - 9               |  |
|                                 |          |          |           | QC 5 - 50              |  |
|                                 |          |          |           | QC 5 - 30              |  |
|                                 |          |          |           | QC 5 - 40              |  |
|                                 |          |          |           | QC 5 - 61              |  |
|                                 |          |          |           | QC 5 - 81              |  |
| 150 Packaging 3-1 - Stock - B4B | 2<br>pcs | 11/12/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |  |
|                                 |          |          |           | Packaging 3 - 2 - B4B  |  |
|                                 |          |          |           | Packaging 3 - 3 - B4B  |  |
|                                 |          |          |           | Packaging 3 - 4 - B4B  |  |
|                                 |          |          |           | Packaging 3 - 5 - B4B  |  |
|                                 |          |          |           | Packaging 3 - 6 - B4B  |  |
|                                 |          |          |           | Packaging 3 - 7 - B4B  |  |
|                                 |          |          |           | Packaging 3 - 8 - B4B  |  |
|                                 |          |          |           | Packaging 3 - 9 - B4B  |  |
|                                 |          |          |           | Packaging 3 - 10 - B4B |  |
|                                 |          |          |           | Packaging 3 - 11 - B4B |  |
|                                 |          |          |           | Packaging 3 - 12 - B4B |  |
|                                 |          |          |           | Packaging 3 - 13 - B4B |  |
|                                 |          |          |           | Packaging 3 - 14 - B4B |  |
|                                 |          |          |           | Packaging 3 - 15 - B4B |  |
|                                 |          |          |           | Packaging 3 - 16 - B4B |  |
|                                 |          |          |           | Packaging 3 - 17 - B4B |  |
|                                 |          |          |           | Packaging 3 - 18 - B4B |  |
|                                 |          |          |           | Packaging 3 - 19 - B4B |  |
|                                 |          |          |           | Packaging 3 - 20 - B4B |  |
|                                 |          |          |           | Packaging 3 - 21 - B4B |  |
|                                 |          |          |           | Packaging 3 - 22 - B4B |  |
|                                 |          |          |           | Packaging 3 - 23 - B4B |  |
|                                 |          |          |           | Packaging 3 - 24 - B4B |  |
|                                 |          |          |           | Packaging 3 - 25 - B4B |  |
|                                 |          |          |           | Packaging 3 - 26 - B4B |  |
|                                 |          |          |           | Packaging 3 - 27 - B4B |  |
|                                 |          |          |           | Packaging 3 - 28 - B4B |  |
|                                 |          |          |           | Packaging 3 - 29 - B4B |  |
|                                 |          |          |           | Packaging 3 - 30 - B4B |  |
|                                 |          |          |           | Packaging 3 - 31 - B4B |  |
|                                 |          |          |           | Packaging 3 - 32 - B4B |  |
|                                 |          |          |           | Packaging 3 - 33 - B4B |  |
|                                 |          |          |           | Packaging 3 - 34 - B4B |  |
|                                 |          |          |           | Packaging 3 - 35 - B4B |  |
|                                 |          |          |           | Packaging 3 - 36 - B4B |  |
| 160 QC 21 - SA                  | 2        | 11/12/19 | 0.00 0.00 | QC 21 - SA - 21        |  |

NOV 05 2019

DAS  
40  
9-89DAS  
28  
9-89

NOV 08 2019

pcs

QC 21 - SA - 70

QC 21 - SA - 53

Part Op 100 - (Small Fab) ATTN: - CHECK IF KEYED ALIKE OR KEYED DIFFERENT 1-Open D3373-1 lock package. Keep keys, Descriptions: lock body, lock body nut, flat cam and lock barrel. Discard the rest. Identify as D3369-5 3-Assemble D3393-041 as per Dwg D3393. Insert lock body and fasten

110 - (Weld per dwg A/R S.S. rod Batch: A138774) Tack Weld lock shaft to flat cam of a Max 1/8" Long QtyPart

Number Description Batch A/RN/A SS Rod \_\_\_\_\_

120 - (QC9- Inspect visual per QSI004- Fusion Welds)

130 - (Small Fab) Apply Crazy Glue to cap and press into Body 9567K21 Batch: \_\_\_\_\_

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Identify as per dwg & Stock Location: \_\_\_\_\_)

160 - (QC21- Final Inspection - Work Order Release)

## Job BOM

| Part / Item | Component Name      | Quantity     | Operation               | Container           |
|-------------|---------------------|--------------|-------------------------|---------------------|
| 5/16WC      | Washer              | 4 Ea (2 ea)  | 100-Small Fab - 1       | S 200304            |
| 9567K21     | Polyethelene Cap    | 4 Ea (2 ea)  | 100-Small Fab - 1       | S 019013            |
| D2728-7     | Dart Logo Label     | 2 (1 ea)     | 100-Small Fab - 1       | <del>S 030722</del> |
| D3369-5     | Spacer              | 2 pcs (1 ea) | 100-Small Fab - 1       | S 210404            |
| D3373-1     | Cam Lock            | 2 pcs (1 ea) | 100-Small Fab - 1       | S 181112            |
| D3393-1     | Battery Lock Casing | 2 pcs (1 ea) | 100-Small Fab - 1       | S 169889            |
| D3393-3     | Cam Lock Shaft      | 2 pcs (1 ea) | 130-Small Fab - 2 - B4B | S 197675            |

## Job Allocations

| Operation               | Component Part | Required | Inventory | Allocated |
|-------------------------|----------------|----------|-----------|-----------|
| 100-Small Fab - 1       | 5/16WC         | 4        | 1,670     | 0         |
|                         | 9567K21        | 4        | 45        | 0         |
|                         | D2728-7        | 2        | 0         | 0         |
|                         | D3369-5        | 2        | 11        | 0         |
|                         | D3373-1        | 2        | 41        | 0         |
|                         | D3393-1        | 2        | 12        | 0         |
| 130-Small Fab - 2 - B4B | D3393-3        | 2        | 14        | 0         |

## Part Specifications

Specifications could not be found.

Plex 11/4/19 9:53 AM dart.boucher.sylvie